



# Palstop P ax H

Strips and Boards

## 1. Storage

The strips or boards are delivered on pallets. The components should be stored horizontally and in original packing. Avoid stacking of the pallets or packing. If it is necessary to repack the components, following rules must be ensured:

- The strips or boards must be stored horizontally on a stiff and plane underground (e. g. pallet).
- The strip's or board's stacking layers must be separated with a PE film (e. g. thin painters film).
- The maximum number of layers of a packing unit may not exceed 25. The stacking may not be higher than 60 cm.

The components should be stored in storage rooms with normal climate conditions (temperatures between 5 and 25 °C and humidity between 50 and 80 %).

## 2. Transport

Strips or boards with a length more than 1.5 m should be carried carefully, in order to avoid material damages. The most appropriated carry method is achieved by two people.

## 3. Machining

The component can be machined with a wood or concrete saw.

## 4. Powder coating

Recommendations to the method of powder coating of metal profiles, that are filled with Palstop P ax H – strips, which are not fully covered by the profiles.

### 4.1 Surface pre-treatment/ Degreasing

- The spraying method is recommended for the degreasing.
- The temperature of the degreasing solution may not exceed 20 °C.
- The duration of the degreasing treatment may not exceed 5 min.
- The degreasing solution should be phosphate solution.
- The water temperature for removing oddments may not exceed 20 °C.

### 4.2 Heat treatment in the furnace

- The furnace temperature may not exceed 190 °C.

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The manufacturer declines all liability for damage caused by improper use of the component or use that is deviating from the instruction in this document.

